

Lockheed Martin Specifications

Lockheed Martin Specifications for the External Tank Program

= updated
Sept. 2010

Spec.	Rev.	Title
STP 1002	G	Forming of Aluminum
STP 2501	L	Penetrant Inspection
STP 3001	J	Chemical Films for Aluminum Alloys
STP 3003	N	Application of Corrosion Inhibiting Epoxy Coating App. 1
STP 3007	C	Paint Removal
STP 4002	A	Application of Solid Film Lubricants Am. 1, 2, 3, 4, 5
STP 5001	C	Vapor Degreasing
STP 5002	G	Solvent Clean - Flush or Wipe
STP 5004	B	None Etch Alkaline Cleaning
STP 5005	C	Abrasive Cleaning
STP 5006	H	Deoxidation of Aluminum Alloys
STP 5007	F	Clean, Descale, Passivation of Heat Resistant Stainless Steel
STP 5015	B	Cleaning of Titanium Alloys