

SAAB Specifications

For Military and Commercial Programs
per Technical Document Exhibit C, Issue 32

= updated
Jun., 2010

Spec.	Rev. (issue)	Title
STD 1966	12	Chromic Acid Anodizing Note: Issues 10, 11 and 12 are in question. Until question is resolved suppliers may certify to issue 9.
STD 1970	12	Acceptance Criteria for Material Annex A, issue 9
STD 1974	14	Application of Paint 5418 Annex A, issue 5
STD 1976	7	Surface Treatment, Requirements and Finish Codes Annex A, issue 7; Annex B, issue 3
STD 2007	6	Removal of Epoxy and Polyurethane Coatings
STD 2012	13	Cleaning of Aluminum Alloys Annex A, issue 1; Annex E issue 1
STD 2218	10	Corrosion Protection and Finishing Codes Annex A, Issue 14; Annex B, Issue 4
STD 2578	8	Temporary Corrosion Protection on Aeroplane Details
STD 2583	6	Application of Anti-Friction Coating on Metal Surfaces
STD 2754	7	Chromating of Aluminum
STD 3268	11	Coating with Paint 5417
STD 3269	1	Indication of Overheating Damage on Aluminum Components Cancelled – Replaced by STD 4245
STD 3795	10	Shot Peening
STD 4049	17	Penetrant Inspection Ann. A, Issue 3; Ann. E, Issue 7
STD 4102	14	Painting of Parts and Assemblies Annex A, Issue 1
STD 4107	9	General Manufacturing Regulations for Surface Treatment Annex A, issue 2; Annex B, issue 1
STD 4166	6	Repair and Rework of Surface Coatings

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STD 4171	12	Temperature Supervision Annex A, iss. 1
STD 4190	11	Method of Sealing With Polysulfide and Viton Sealants
STD 4245	2	Indication of Overheating Damage
STD 175418	6	Paint - 5418 Annex A, issue 6

Revisions of Supplied Sketches

Job #	Part number	Rev.	Release Date
584120	1903154-135	1	11/05/99
584130	1903154-495	2	11/05/99
584140	1933151-001	4	11/05/99
584150	1933151-003	4	11/05/99
584160	1933153-407	1	06/30/00
584170	1933153-409	1	06/30/00
584171	1933153-487	2	08/07/02
584180	1933153-445	1	01/09/01
584181	1933154-311	2	10/13/08
584220	1903154-489	1	11/05/99
584230	1933152-001	2	11/05/99
584240	1933152-123	1	12/23/99
584241	1933153-435	1	01/15/01
584251	1933152-359	1	03/22/02
All	Transport Sketch	7	06/09/03